

Print eight separate booklets

Finished trim: 5 3/8 x 8 1/2 inches. One open-edge cut.

1. Calibrate before printing the set

Print the two-page Duplex_Calibration PDF on one US Letter sheet.
Choose landscape, double-sided, flip on short edge, Actual Size / 100%.
Turn OFF printer booklet mode, Fit, Shrink, and pages-per-sheet options.
Both sides must be upright after folding. Measure the two-inch bar.

2. Print one volume at a time

Use CSL_Vocabulary_Imposed_Letter_Print.pdf, not the reader PDF.
Page pairs are already imposed. Each range below starts with a sheet front.
Use the actual PDF page numbers below, not the printed A-01 style folios.

VOLUME	PRINT PDF PAGES	SHEETS	READER PDF PAGES
A	1 - 30	15	1 - 60
B	31 - 52	11	61 - 104
C	53 - 76	12	105 - 152
D	77 - 104	14	153 - 208
E	105 - 136	16	209 - 272
F	137 - 164	14	273 - 328
G	165 - 194	15	329 - 388
H	195 - 210	8	389 - 420

Total: 105 sheets for the set, assembled into eight booklets.
Do not nest the entire 105-sheet set into one booklet.
Keep each volume separate and preserve its sheet order.
Print one copy at a time unless you know how the printer collates duplex sets.

Fold, staple, then trim

3. Make one folded stack per volume

Nest sheet 1 outside, then sheet 2, and so on. The highest sheet number is inside.

Fold at the sheet midpoint: 5.5 inches from either short edge.

Keep tops and bottoms aligned. Saddle staple through the fold.

Close staple legs into the center spread. Do not staple different volumes together.

4. Trim only the fore-edge

Close the booklet. Measure 5 3/8 inches from the folded spine to the cut.

Cut parallel to the spine through the closed stack with suitable clamping.

This removes 1/8 inch from the outer sheet; protruding inner sheets lose more.

Do not cut the top, bottom, or folded spine. Do not trim separate sheets first.

5. Check stock, creep, and equipment

The largest booklet is 16 sheets: 32 layers in the closed folded stack.

Start with ordinary lightweight text stock; heavier covers add to stack thickness.

Measure the actual stack and use a saddle stapler and cutter rated for it.

No unmeasured creep compensation was applied. The 30-point content margin provides trim clearance; check the innermost pages in a physical sample.

The design is already at finished size. Do not apply another 97.727% reduction.

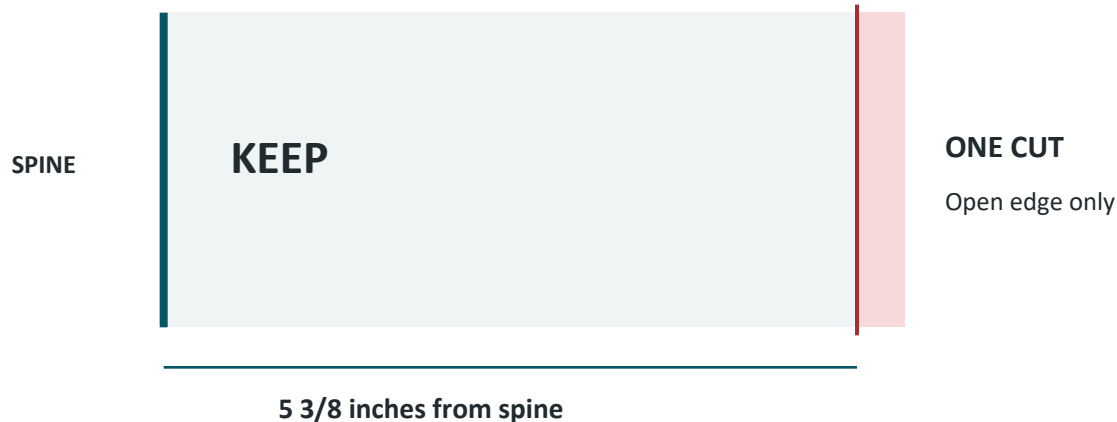


Diagram not to scale. Physical fit, paper-stack and camera-scan checks must be performed.